### 115 kV / 34.5 kV Solar Power Plant/Substation

#### Problem Statement

Due to increasing renewable energy standards set by RES, Black & Veatch is sponsoring a design project to design a 60 MW grid tied solar power plant with an attached 115/34.5 kV substation. The team will design both parts of the project including the solar layout, substation layout, and associated deliverables.

### Project Overview

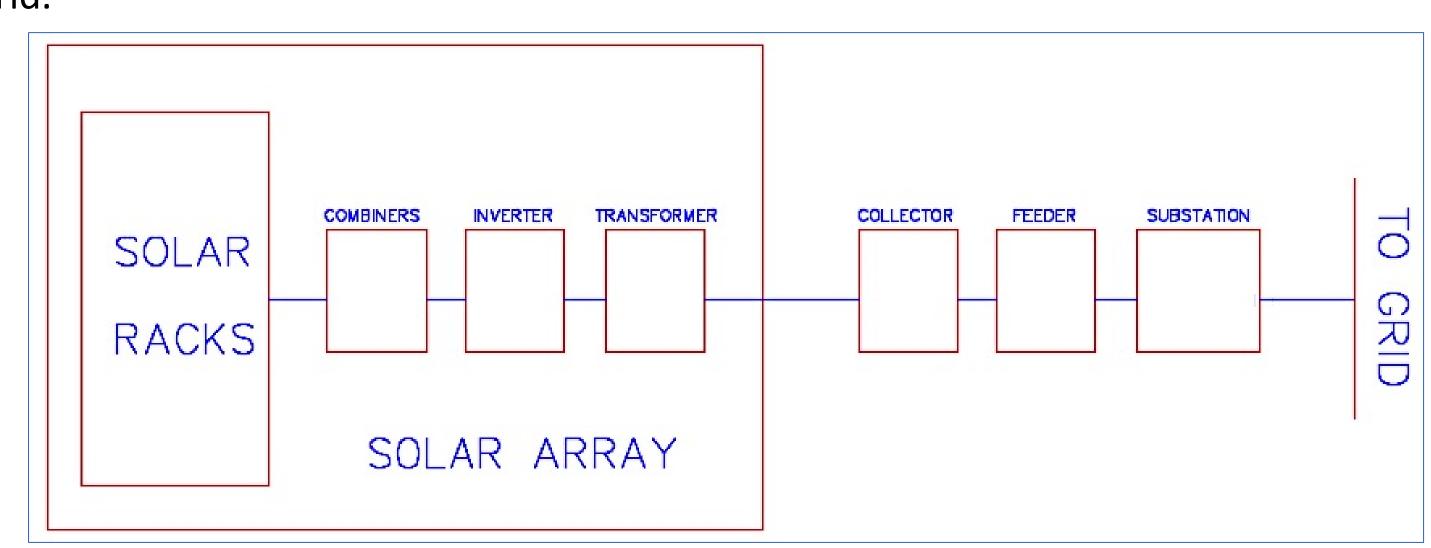
- Plant Location
  - lowa
  - Used Iowa energy center solar calculator tools to determine best location in Iowa
- 60 MW Solar Power Plant
  - Plant/component sizing
  - Plant layout
  - Production and efficiency simulations
- Attached 115 kV/34.5 kV Substation
  - Substation one-line drawings
  - Substation three-line drawings

## Specifications

- Solar plant required input parameters
  - Location: Iowa
  - Fixed Rack 325 W Hanwha Q Cells solar modules
  - 1670 kW Eaton Xpert inverter
  - 1500 VDC string voltage
  - ≈1.30 Inverter Load Ratio (ILR)
- Substation required input parameters
  - Substation specification document
  - Arcadia single line diagram

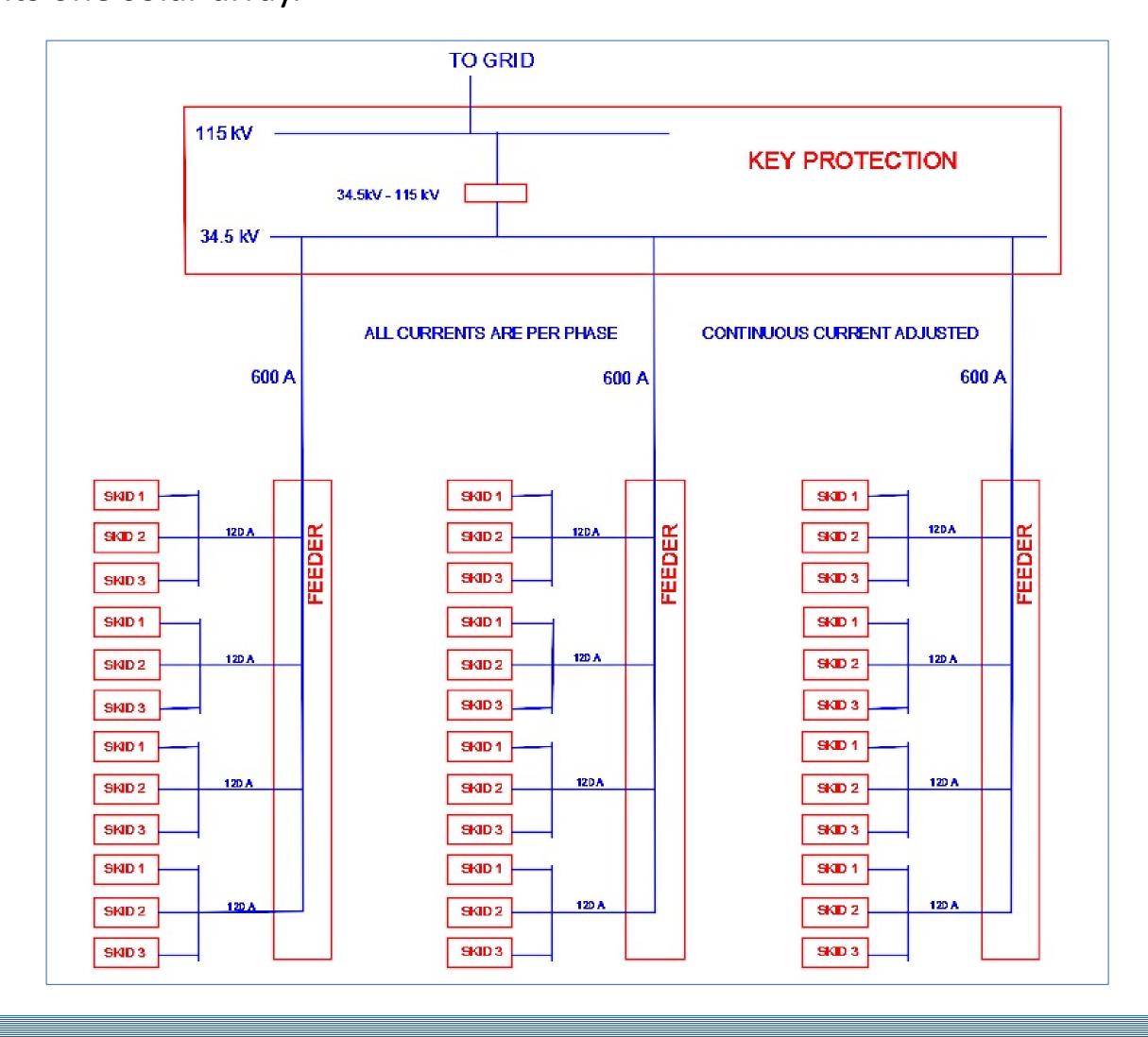
# Overall System Block Diagram

Image below shows each major component and the power flow from the plant to the grid.



# Substation System Block Diagram

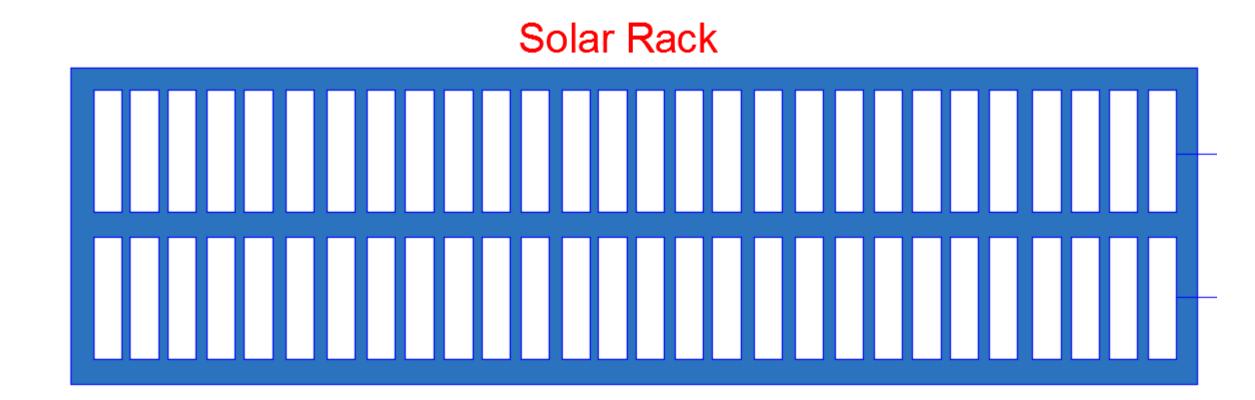
Image below shows power flow from solar arrays to the substation. Each "skid" represents one solar array.



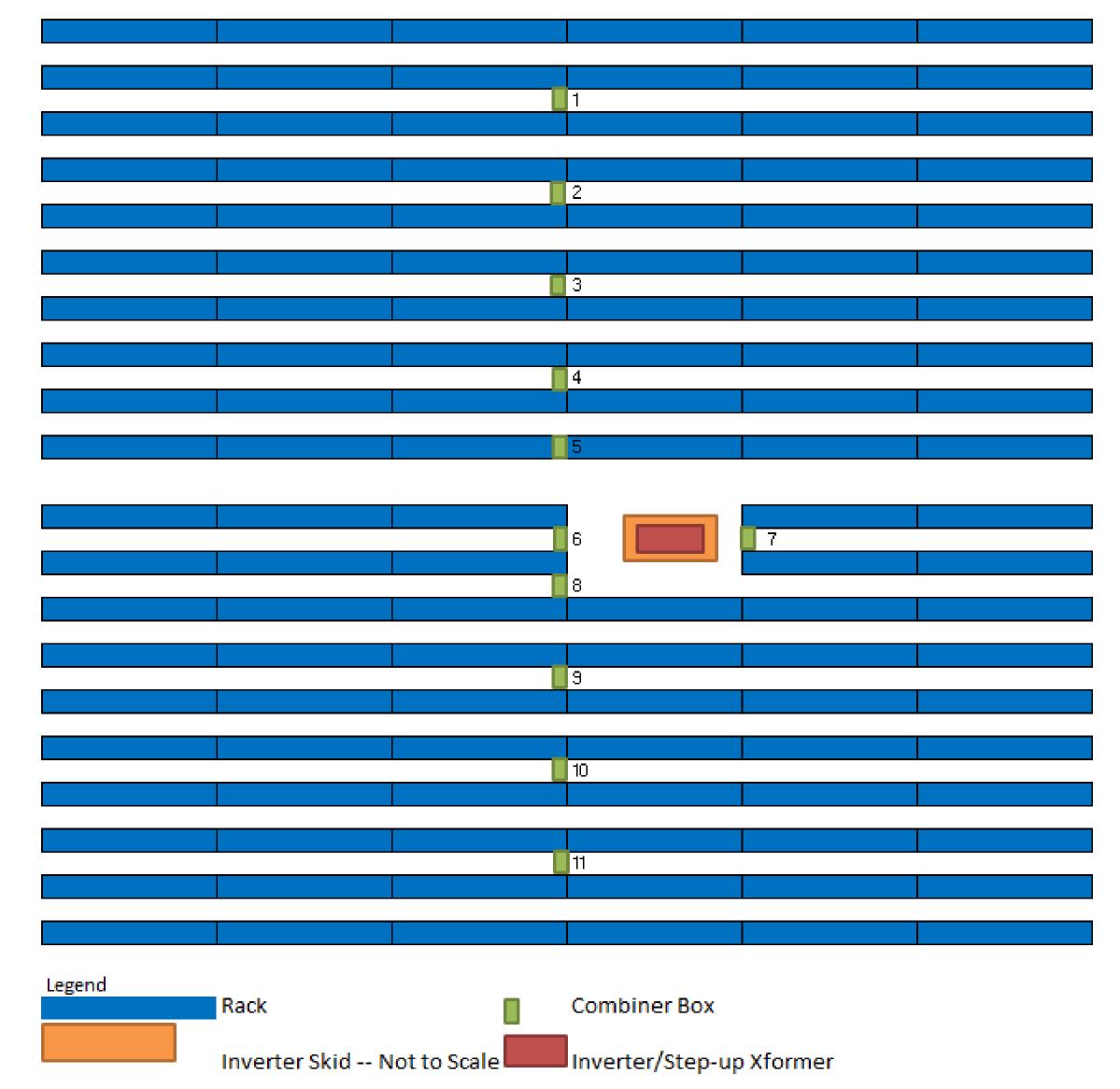
### Solar Power Plant Design

- 36 total arrays
- Number of component -- per array
  - 118 racks per inverter
  - 11 combiners per inverter
  - 12 racks per combiner\*
  - 2 strings per rack
  - 28 modules per string
  - 6608 modules per array
- Spacing per array
  - 12 ft between racks, this distance gives us the least amount of losses due to shading.
  - 16 ft inverter access road in the middle

The image below shows two strings connected to make a rack:



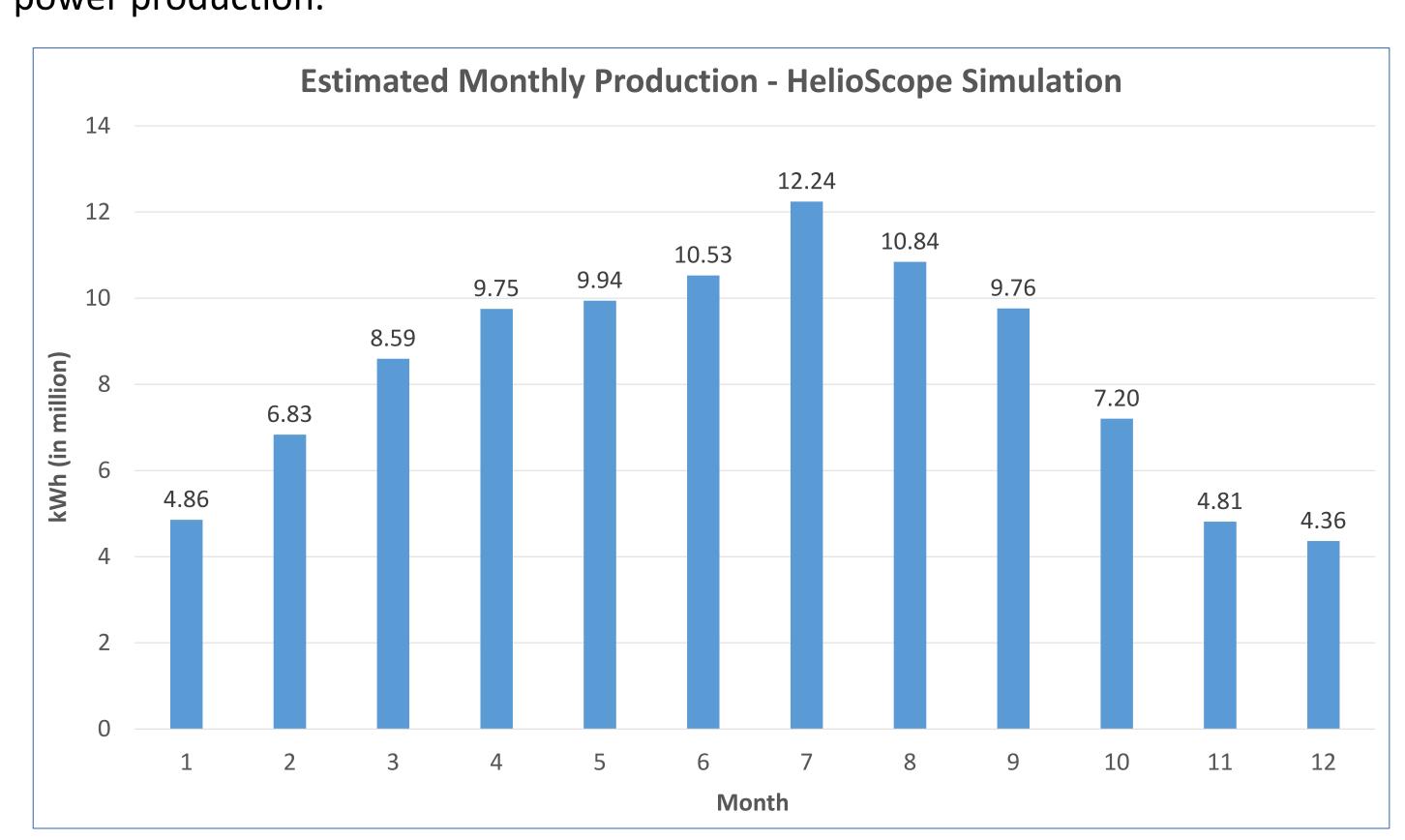
Below is a depiction of a one solar array showing racks, combiners and inverter placement:



\*An additional combiner is added to the right of the inverter skid because conductors from the racks to the right of the inverter cannot cross over the inverter skid.

#### **Production Simulation**

The graph below is a Helioscope simulation that shows the projected month to month power production.



Total production: Approximately 99.73 million kWh/year

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